

The most comprehensive

solution to improve efficiency and productivity in the textile industry.

We have been **specialists in monitoring and control** of dyeing and finishing since 1990.

With EAS, customers can have **a single interlocutor** for their business, ready to connect with countless outside systems.

Constantly evolving product

Specialisation and a multi-skilled team made up of technology experts and engineers trained in automation, software and instrumentation for dyeing, enables us to fit automation and control software together in a unique way. An essential pool of knowledge that allows us to develop highly flexible, powerful tools to enhance competitiveness.

Total control of dyeing

Staying a step ahead by incorporating the latest technology in our products is our mission and our commitment. We offer solutions that integrate everything from control of the dyeing machine, manufacturing and ERP to production and laboratory equipment in a single package, created specifically for the textile industry.

Times and consumption management

Our system makes it possible to cut down time and also raw material wastage (less reprocessing).

Traceability

EAS systems ensure traceability in production, making it easier to analyse any eventuality or non-conformity as it provides reliable information based on the capture of signals from softwarecontrolled machinery and processes. All the steps taken, machines involved, work conditions and everything that happens during manufacturing are recorded. What has happened both upstream and downstream in the process can be checked at any time.



"From automation to corporate software: our specialisation enables us to become your technology partner".

Paperless manufacturing

The use of paper can be done away with or drastically reduced, at the same time minimising the risk of error. This gives the reliability of a computerised system and also, as it builds in levels of automation, dyeing control and route map control, all the production information can be managed electronically, so further enhancing reliability.

Real time

This gives a snapshot of the current moment, which can make it possible to make corrections before deviations arise.

Reports on decision-making

The system offers quality information, extracted directly from the machines and processes. This information also forms a reliable basis for continuous improvement.

Knowledge management

Our systems enable all aspects connected with production to be recorded with no extra effort, simply as part of the everyday work routine.

Automation

Atlantis

Control system for any dyeing and/or finishing machine, whether in continuous or batch processes.

It supports recipes, batch manufacturing processes and parallel machine management.

It is based on a SCADA system developed inhouse, fully parametrisable, ideal for the textile industry. It incorporates the advantages of a market standard product. It is a robust system, well-suited to an industrial environment as well as using a minimum of resources.







Our expert technical team, 100% dedicated to textiles, delivers the system set up and optimised for each specific application.

If offers multiple screen and user interface options, ranging from the 900 series to the 200, covering a wide range of possibilities to meet the requirements of every project in terms of performance, mobility and cost. The interface is multilingual and easy to understand. It is configurable, reliable and lowmaintenance.

Our vocation as technology specialists has enabled us to successfully automate relatively critical processes, such as dosing and control of chemicals, 4:1 foulard dye and others.

Accessories

Components for automation of textile dyeing and finishing.

We take care of the engineering for your automation projects, from the device itself to electrical cabinets, delivery and/or installation.



Kitchens

Colour kitchens, chemicals and auxiliary products

As a specialist engineering firm, EAS has developed a series of kitchens to meet a range of needs in plant, extending to full automation of the critical operations that affect product quality.

These are modular systems designed to be able to adapt easily to the needs of dyeing plants.

TecnoDos Volumetric dosing system for chemicals and auxiliary products.

TecnoMix Equipment for preparing, dissolving and dispensing colorants automatically.

TecnoSal Equipment for dissolving salt, sodium carbonate and sodium sulphate.



Constantly coming up with new developments, we are characterised by our vocation for meeting our customers' technical needs. We listen to businesses and, as specialists, we understand them and take up the challenges of the automation market. **TecnoHidro** Equipment for handling and dissolving hydrosulfite, storing it and dispensing it to lines.

Using our colour kitchens allows you to optimise processes to enhance quality. It ensures proper dissolving of colorants, correct dosing of products and therefore not only quality improvements but also raw material savings, which directly impact efficiency and productivity.





Software

EAS software is based on a modular concept, which means we can offer the right solution at any given time, enabling our customers to automate the functions they prioritise the most highly with the possibility of adding further modules in the future.

TexDrive TD

General monitoring of the finishing and/or weaving plant, from raw stock management and preparing the route map to monitoring through to delivery. It allows management based on a real-time view of the plant in a highly dynamic production environment.

In production terms it handles the production order, route map, label printing, raw and thread warehouses, semi-finished products, weaving, production monitoring, planning, re-operations, operators, chemicals and colorants and is connected to production machinery.

In administration terms it handles customer orders, purchase orders, monitoring of outside partners, web access and the creation of delivery notes and invoices.

InfoTint

For editing dyeing cycles, recipes and processes, calculating batch formulas, planning and statistics. Outstanding capacity for communication. This software connects to more machines than any other on the market, with over a hundred drivers available. ERP integration, flexible and parametrisable, over 100 events can be configured, and these in turn are parametrisable. Scalable, multi-layer and multi-user. It features formulas, a language allowing users to make calculations of any kind, both for processes and for machine variables and so on.

It allows planning of three-colour batches with a series of rules to generate all production recipes. The aim is to automate and avoid the mechanical job of calculation for each new three-colour process and entering data. Errors are avoided and it is easy to make changes to the calculation of recipes with full rules. Records of all kinds are generated and reports can be extracted for analysis.





Software modules





Tex Monitor. User interface designed for operators, providing information on machine status in real time and

TexLab. Handles recipe validation and studies, including colourimeter and production. On the basis of the three-colour process it gives the full recipe with its chemicals, auxiliary products and salt. It keeps all the

TexDosif. Dosing. Control and management of chemical and/or auxiliary product dosing systems. Includes

TexHost. Communication. Allows planning to be received from outside and production data and consumption





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Atlantis is not only a controller but it is a new concept of automation in itself that delivers a flexibility and power without precedents. With Atlantis you have the ideal control system. It is the most adaptable, open and flexible of the market. Atlantis powerful software, available for two hardware platforms, can automate all kind of machines and fulfil any need for continuous and discontinuous machines. In this way, your autoclaves, jets, stenters, washing range, etc. will have a single unified system, powerful and strong, which is necessary to get the production under control.

TWO ARCHITECTURES

900 series





This series consists of Atlantis software and a hardware, whose architecture is made of a strong industrial PC (PCT-900) and a PLC with modular configuration.

PCT-900

PCT-900 Characteristics

- Latest generation Industrial PC with Windows XP embedded operation system (2 x Ethernet, 2 serial ports, 4 USB 2.0 ports).
- Touchscreen: It simplifies the management, being an intuitive and completely graphic interface. The access to any action is done by pressing the corresponding buttons, while the data or values entry is done by means of alphanumerical keyboard emulated on the screen.
- Online monitoring: The machine synoptic and also the graphic of the several parameters to be controlled, are alternatively visible, in an animated way, in real time and on the same screen.
- Working mode can be Manual or automatic, depending on the cycle or process recipe.
- In Superatlantis mode, the system allows to control over 6 machines at the same time, in a hybrid execution manner, half way between Atlantis 900 and 200 series.





This series consists of the SuperAtlantis software and a hardware, whose architecture is made of a strong industrial display (TT-200) and a PLC with modular configuration. In this series the software must be running on the system supervisor, without needing a PC on each machine, but in this case would need the InfoTint system installed.

Characteristics TT-200

- TouchScreen: it simplifies the management, being an intuitive and completely graphic interface.
- Can work in manual or automatic mode.
- SuperAtlantis Software License and CAN communication with PLC for customers who have InfoTint.



Hybrid Solution - PCT-900 in SuperAtlantis mode controlling over 4 machines



900 vs 200 series

Management easiness and timing optimization = profitability

Atlantis has very useful tools to optimize the process:

- Up to 12 background functions allows an efficient management of the processes, saving time due to the simultaneous functions.
- Simple and efficient use of components which enables the machine to deliver the maximum profitability for each type of fabric, optimizing the functioning in an automatic way, and according to the specifications set up by engineering.

FLEXIBILITY, MODULARITY AND MAINTAINABILITY



system to the other in a transparent and simple way. Market materials and flexible software will help to its adaptability and maintenance. The program software, being based on Codesys, helps to its use, maintenance and customization. Its maintenance staff will be grateful with this detail.

- Market hardware: Which means it is quick to find, economizes its acquisition and does not require keeping spare parts.
- Standard software: Unique strong and flexible software which can be used in all finishing machines, allowing the customization of the parameters. We provide you with the tools for it.
- Open PLC Software: it lets us work on the system and maintain it by means of the program software Codesys.
- Communication: Availability to communicate with other systems (chemicals dispensing units, scales, etc.) or with Management systems.
- Integration: External equipment integration for the acquisition of data. For example, colorimetry, humidity sensors, straighteners, fabric temperature sensors, etc.
- Supportability: Remote assistance via Internet, quick and efficient.

As always in EAS, the client has the system he needs and wishes.

The two series, 900 and 200, are compatible amongst each other, which allows each client to change from one

COMMUNICABILITY

More than 50 protocols enable an extraordinary communicability to external systems, in addition to the powerful InfoTint system. This includes connections to quality control systems and to parameter regulations of machines built by other manufacturer.



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Escarré, Automatización y Servicios, S.L.

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Since 1991 EAS is specialized in research and development of automation processes and management software for these companies.

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The trust and loyalty of customers who use our solutions is our best guarantee.





DISPENSING SYSTEMS FOR COLOURS,



CHEMICAL AND AUXILIARY PRODUCTS FOR TEXTILE DYEING AND FINISHING

Distribution valves

Continuous machines Jet

Beam machine

SYSTEM DESCRIPTION

Complete solution for preparing and dosing chemical, auxiliary products and colours for dyeing and finishing machines. The experience of EAS in this sector has led to the construction of integrated, robust, reliable and agile systems. customer in an easy way. Our software is prepared to adapt to the different processes (batch and continuous) of a textile finishing plant.

Maintainability and supportability

Our experience of more than 20 years can be seen on

Modularity

Modular system designed to adapt to the needs of the

the product engineering and the most characteristic thing is the use, in most cases, of standard products. We think that the customer has to easily get the most of spare parts in an agile and economical way. We also provide remote technical service with an efficient remote control product, easy to use.

Integration and traceability

Thanks to InfoTint and TexDrive, which are very powerful systems for the complete management of dyeing and finishing, our colour kitchens become a fully automated product. This integration lets you carry out the optimization of processes, saving products and correctly dissolving colours. So, dyers and people in charge, have the perfect tool to manage their production in the best possible way.

TECNODOS

Volumetric dosing system of chemical and auxiliary products for dyeing plants. The system controls a group of 3-way valves, forming a collector, plus a set consisting of a pump and a flowmeter. This control is done by means of Atlantis, EAS controller that allows the interconnection with control and supervision systems such as InfoTint,



TexLine and TexDrive, as well as ERP external systems.

The dosing system TECNODOS does not need any specific installation for the storage of chemical and auxiliary products and lets us use the existing storage areas and/ or tanks. Level control are available or avoiding errors due to missing products.

Products are aspirated and sent by a tri-lobe pump, with high performance and resistance to chemical products. A HIGH PRECISION electromagnetic or

mass flowmeter will do the counting. Once the product is in the machine tank, a line cleaning is done (configurable).

TECNOMIX



Automatic preparing, dissolving and sending system for colours. This system consists of a module, including a pump and a flowmeter, and one or several stainless steel tanks. These tanks are practically made without any element inside and are well polished for an easy and fast cleaning. Thanks to the integration with InfoTint, the Atlantis controller will do the correct dissolving according to specifications of each colour, sending to corresponding machine, cleaning of the line and it finishes with a perfect cleaning of the tank. Regulation and control system to fill the tank at the correct temperature in each case.

Lid is included, with automatic opening and closing, in order to know which tank we are working with. We can confirm, by means of a barcode, the colour being made.

STORE A-100



Automatic store for colours. In collaboration with the company Albrecht from Brazil, with great experience as a constructor of machinery in textile sector, we have designed and manufactured an automatic store able to stock up to 500 colour boxes that are automatically delivered to the operator, avoiding errors and optimizing the weighing time. The main advantages are:

Storage in optimal conditions (Temperature and humidity), delivery automatism, precision bascules fixed on a marble table, integration with recipes systems, modularity and minimum space needed because of the use of height (up to 10 meters).

In this system we only move the box of the colour to be weighed, taking advantage of the movement to remove the colour weighed before.



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InfoTint is a full control system for Dyehouses, integrating the chemicals processes and machine's programs into the recipe management. It is a multitasking system, which works actively in the production.

Besides the standard functions of management systems for Dyehouses, InfoTint has a number of advantages that stand out from other systems:

- Communication with lots of market controllers.
- A product in constant technological advancement in its single version, compatible to all customers.
- A tool for easy editing and printing of the lists, that may be modified by the customer.
- Driver host to connect to any ERP.
- Conditions in the editing process and recipes that allow to optimize the number of them.
- Formulas to reduce the time of processes and/or the consumption of products, depending on, for example, the dye-stuff concentration.
- Method of calculation for dye-stuff, where depending on the fibre composition, a single process is able to create the corresponding formula.

ERP



Production data

Reports (production, costs, quality, etc) Real costs Graphics of all analogues Times

> Dispensing Stocks

LABORATORY

•Management to create the colour.

- Historical of all testing and corrections.
- Formulas based on the article composition.
- Ability to define dye-stuff and articles only for the laboratory or also for production.
- Validation and automatic transfer to production of the accepted trichromies.

Load management for the laboratory dyeing machines. InfoTint can connect to automatic dispensing systems for laboratory (dye-stuff, chemicals and auxiliaries).

PRODUCTION

The laboratory recipe is created in InfoTint. From

the trichromy InfoTint calculates the complete

recipe with the chemicals, auxiliaries and salt.

Programs

- Program lay out by machine groups.
- Graph theoretical of the program, with customizable graphic signs for all functions.
- Calculated parameters according to the formula, including machine data or batch.
- Automatic calculation of duration, operator interventions, temperature, water consumption, etc.
- Historical of all modifications of a program (who, when and why).
- Possibilityto define "production stops" by excess time of a function.

Recipes

- Creation of Mother recipes by joining up processes.
- · Abilityto assign process variables (components) defined by the user, depending of a machine group (speed, absorption, etc.).
- Recipe cost, printing of production tab.
- Productmanagement, productfamilies, type of productfor dispensing automation, product suppliers, etc.
- Inventory management of products.
- Prevision of consumptions.

The recipe in InfoTint has all necessary data to control the costs, considering all the consumptions (time, water, steam, electric power, chemicals and dye-stuff). The costs are theoretical before the dye operation and real after it, with the possibility to compare and see the loss of production.

Smart Recipe

This module can create the full recipe automatically, from the trichromy and properties of the batch. This is achieved by means of a series of rules and exceptions, programmed through formulas and conditions. The aim of this module is to get the criteria of the dyer into the system. Therefore it is always processed in the same way regardless of who made the planning.

Advantages:

- Reduction of dye process time.
- Reduction of quantityof chemicals.
- · Process optimization.
- Reduction of time for the engineering department.
- Automatic planning from the administration, without intervention from technical staff.

The rules are set depending on a number of variables, such as:

- Article
- Dye-stuff(type and quantity)
- Colour
- Customer
- Machines
- Kilos of fabric
- Defect on the article
- Availabilityroute
- Water hardness

• Fibre

Dye batches

- Management of different load levels.
- Management of batches grouping.
- Management of parallel machines with the possibility of working with formulas by each machine or joint formula.
- Management of batches types (production, reoperations, toppings, washings) for statistics.
- Possibility to veto or to allow machines, depending of the type of batch or article.
- Ability to add custom fields, which can then be included in the dyeing program.
- Engineering of the article for machine regulations depending on the article and the load levels.
- Printout of batch including graphic of the dyeing program.

Planning

- Graphical display of the queues of each machine, where the length is calculated based on the theoretical time.
- Display batches without machine by equivalent machine.
- Colour indicating compliance delivery date and the colour of the fabric.
- Possibility of moving the batches with the mouse within the same machine or other machine if no rule prevents it.
- Distinction between planned batches (with date and order assigned) and queues of batches by machine (pending planning).

AUTOMATION

In the plant, InfoTint allows the direct connection with the machine controllers, chemicals dispensing systems, colour kitchen, scales or rotary magazine. In this way we get a total control and registry of all the dying batches parameters.

Dyehouse supervision and monitoring

Open system that allows connection to third-party controllers.

- Display all machines or a section of machines. Abilityto include dyeing machines, continuous machines (finishing, washing machines, etc.) and laboratory machines.
- Interaction with the machine (see functionalitydepends on the controller installed) for sending batches, change the step, synoptic of the machine.
- Registration unlimited of all graphics supplied by the controller
- Registration unlimited of all alarms and functions performed by the machine.
- Registration of manual operations performed by the operator (controller EAS).
- Registration of formulas used, see the changes from the current formula.
- Notice depending on the alarm.
- Specify the sample results.
- Add Process / correction programs.
- Assignment for machine operators.
- Indication of the end time of the dye, updated every change of step of the controller.

Controlled weighing (chemicals, auxiliaries and dye-stuff)

To assist control of the manual weighing of dyes and / or auxiliaries.

- Graphical visualization of the batches pending on weighing.
- Barcode reading of batches and dye-stuff.
 Definition of weighing tolerance and scale used to
- Definition of weighing tolerance and scale used by product.
 - Weighing partial quantities.
- Change of dye-stufflot, during weighing.
- Printing Labels.
- Historical consumption.

Dispensing automation (chemicals, auxiliaries and dye-stuff)

For the control and management of dosing systems (chemicals and / or auxiliaries)

- Sending formulas calculated to the dosing machine.
- Sending automatic or manual orders to the dosing machine.
 Reception of send completion and transmission to the dye
- machines.
- Consumption of chemicals and / or dye-stuff.
- Sending planning to dosing machine (those that supportit).

HISTORICAL REPORTS



Reports

- Statistics of production and costs (an indication of how it varies each month during the year).
- Production graphical diagram of the machines.
- Listing of production and time according to machine, customer, article, colour or colour family.
- List of alarms, "production stops" and costs.
- Summary between dates for each section or shift, average durations, costs, RFT by machine, customer, article, recipe, family, colour, process type and recipe type.

Data

Having the control of all the production parameters, we obtain all kind of registers and historical statistics, allowing a comprehensive study in the laboratory, such as production statistics, Dyehouse efficiency, percentage of RFT (Right First Time), stops in production, alarms, etc.

EXTERNAL CONNECTION TO AN ERP

Regarding the Administration, InfoTint is prepared to receive from any ERP the batches registry, customers, colours, articles, chemicals, dye-stuff, etc. Also it is prepared to send to the ERP every production data as initiation and ending of the batches, timings, costs, online consumption of products, alarms, formulas, etc. Our system allows the transfer of planning from the outside and on the other hand, the delivery of data production and consumption to the central system.

The standard driver transmission includes (sending and receiving) the following data:

- Batches, recipes and processes.
- Discontinuous machines recipes (components).
- Formulas with the quantities calculated.
- Customers, articles and colours.
- Products, regulation of stock, warehouse income.
- Start and end of batch.
- Consumption (in real time or at the end of the batch).
- Dosing request.
- Remote activation of a batch.
- Staff(operators).
- Ability to customize fields to include.
- Ability to create multiple simultaneous drivers.



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MANAGEMENT OF MANUFACTURE PROCESSES

The present enterprise challenge is to be able to make the follow-up of relatively short tasks, being the operations and processes of work, processes based on email and disconnected spreadsheets. The companies spend fortunes developing internally or implanting specific solutions, in order to automate internal processes of factory and to interconnect unconnected systems. In the case of existing a BPM (Business Process Management), it is not usually integrated with the general management nor with financial applications.







Texdrive is a software solution dedicated to the plant of production, and especially to the finishing and dyeing section. TexDrive is a BPM over on a visual and graphical platform that allows to automate and to control the work processes. Using user defined data for information exchange with other system, TexDrive becomes an extremely powerful host system that can communicate with many plant subsystems such as maintenance management, invoicing, dye management (InfoTint). Texdrive enables you to manage whole production system with a real time vision. This is done with a powerful dynamic environment. Users can define, control and follow the flow of a work process, as an operation, an action, calls, incidences, interventions, defects, problems, errors or tasks.

Texdrive connects directly to the machine not requiring third party systems that in the best case that slow down information flow. TexDrive integrates high level production with machine direct machine control and supervision.

On line follow-up of the production

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Supervision of the productive process



Traceability of) the product

Control of the raw warehouse and row material



Integration between commercial disposition and manufacture order

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It is the only tool of management of processes fully integrated with a time management system, expenses and invoicing.

The area to control and to supervise includes all the process of manufacture from the raw warehouse, the product warehouse, the management of the manufacture orders, the different routes with its operations sequences, its parameters of operation or recipes, the interventions of personnel, the necessary machines, the control of external operations, up to final packaging and the expedition to the customer as well as the invoicing.



Raw and products stock

RAW WAREHOUSE

- Raw stock management
- Sorting by article and families / composition
- Origin control
- Pieces numbering
- Entries and outputs control
- Current situation

PRODUCTS STOCK

- Sorting by kind
 Format of storage and units
- Format dispenser or weight and units
 Control of consumptions by connection with dispenser or automatic balances
- Minimum stock control
- Purchase orders and orders control

MANUFACTURE ORDER

- Creation new manufacture order
- Launching of a manufacture order
- Labels printing
- Routes management and operations sequence
- Recipes management and its components
- Machines management
- Colors management, correlation between internal codes and customer codes
- Blocking
- Real time follow-up
- · Control of situation by reading bar codes
- External collaborator follow-up

EXPEDITION

- Packing format of final product for delivery
 Delivery notes and label printing
- Customer and delivery addresses management
- Consultation of delivery notes historic

INVOICING

- Automatic generation of invoices
- Application of tariffs and prices according to different criteria
- Invoicing summary
- Invoicing historical

CONFIGURATION

- Configuration and personalizing of the lists
- Machines and its working parameters
 Program environment and installation
- Personnel and working calendar and schedule
- Security levels and users
- Management of multiple production lines.
- Situation control by reading bar codes.

 Completely configurable impressions by the user, according to its necessities or the one of its clients.

Lists personalizing





Flexibility

Has the possibility to personalize all the lists. To define the schedules of work of each section. To edit any text that appears in the application. To define the security profiles. By means of the program configuration, you will be able to modify the operation or add customized fields. By means of the connection to external systems, you can change the parameters of the data to transfer and know the data that you can send by consulting the struc-ture of the base, without getting out of the application. Easily surf through the application. For example, from any screen, if it appears a codified field, by pressing double click we will accede to the management of these data, which allows you to select the code you want.

Work schedule



